GENERAL NOTES

Specifications: Latest S.H.A. Specifications and Special Provisions for

materials and construction. Latest AASHTO Standard

Specifications for Highway Bridges for design.

Materials: Scuppers shall be grey cast iron, conforming to ASTM A 48

Class 30 B.

Gratings shall be structural steel conforming to ASTM A 709

Grade 36 and epoxy coated.

Stainless steel bolts shall conform to ASTM A 193,

Identification Symbol B8, Type 304.

Paint: Scuppers shall be painted with one shop coat inside and

outside. Shop paint shall conform to 912.02.01. Insides of scuppers to be painted with one coat of coal tar epoxy SSPC-Paint 16. Vertical showing surface in curb face and horizontal showing surface in roadway to be painted with the second and finish coats specified in 912.16, System E. Outside of scuppers exposed to atmosphere below the concrete deck slab, shall receive the field paint required for structural steel. If there is no paint indicated, the scupper shall be painted to match color of

existing beam.

Shipping: Grate and Scupper shall be shipped as unit with grate hold

down bolts in place (not welded).

Measurement The furnishing, fabricating, erecting, etc. of all new scuppers and Payment: for the bridge will be measured and paid for at the Contract

unit price per each for the Scupper item regardless of length of downspouts, etc. If no specific items appear in the Invitation for Bids, the cost shall be included in the pertinent Superstructure

Concrete item.

APPROVAL

L.S. DIRECTOR
OFFICE OF STRUCTURES

DATE: 7///83

REVISIONS
SHA FHWA
12-27-93 :
1-22-01 :

STATE OF MARYLAND DEPARTMENT OF TRANSPORTATION STATE HIGHWAY ADMINISTRATION OFFICE OF STRUCTURES

TYPE IX BRIDGE SCUPPER

APPROVAL | STANDARD NO. BR-SS(0.10)-83-148

SHEET ____ OF_4

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